



Uncoated



AlTiN Coated



TiCN Coated

2-Flute, Square End, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
19/64	.2969	13/16	2-1/2	5/16	RE10819	RE11019	RE11219
5/16	.3125	1/2	2	5/16	RE10020	RE10220	—
5/16	.3125	13/16	2-1/2	5/16	RE10820	RE11020	RE11220
5/16	.3125	1-1/8	3	5/16	RE12020	RE12420	RE12820
5/16	.3125	1-5/8	4	5/16	RE12220	RE12620	RE13020
21/64	.3281	1	2-1/2	3/8	RE10821	RE11021	RE11221
11/32	.3438	1	2-1/2	3/8	RE10822	RE11022	RE11222
23/64	.3594	1	2-1/2	3/8	RE10823	RE11023	RE11223
3/8	.3750	5/8	2	3/8	RE10024	RE10224	—
3/8	.3750	1	4	3/8	RE12025	RE12425	RE12825
3/8	.3750	1	2-1/2	3/8	RE10824	RE11024	RE11224
3/8	.3750	1-1/8	3	3/8	RE12024	RE12424	RE12824
3/8	.3750	1-1/2	6	3/8	RE12225	RE12625	RE13025
3/8	.3750	1-3/4	4	3/8	RE12224	RE12624	RE13024
25/64	.3906	1	2-3/4	7/16	RE10825	RE11025	RE11225
13/32	.4063	1	2-3/4	7/16	RE10826	RE11026	RE11226
27/64	.4219	1	2-3/4	7/16	RE10827	RE11027	RE11227
7/16	.4375	5/8	2-1/2	7/16	RE10028	RE10228	—
7/16	.4375	1	2-3/4	7/16	RE10828	RE11028	RE11228
7/16	.4375	2	4	7/16	RE12028	RE12428	RE12828
7/16	.4375	3	6	7/16	RE12228	RE12628	RE13028
29/64	.4531	1	3	1/2	RE10829	RE11029	RE11229
15/32	.4688	1	3	1/2	RE10830	RE11030	RE11230
31/64	.4844	1	3	1/2	RE10831	RE11031	RE11231
1/2	.5000	5/8	2-1/2	1/2	RE10032	RE10232	—
1/2	.5000	1	3	1/2	RE10832	RE11032	RE11232
1/2	.5000	1	4	1/2	RE12032	RE12432	RE12832
1/2	.5000	1-1/2	6	1/2	RE12232	RE12632	RE13032
1/2	.5000	2	4	1/2	RE12033	RE12433	RE12833
1/2	.5000	3	6	1/2	RE12233	RE12633	RE13033
9/16	.5625	1-1/4	3-1/2	9/16	RE10836	RE11036	RE11236
5/8	.6250	3/4	3	5/8	RE10040	RE10240	—
5/8	.6250	1-1/4	3-1/2	5/8	RE10840	RE11040	RE11240
5/8	.6250	2-1/4	5	5/8	RE12040	RE12440	RE12840
5/8	.6250	3	6	5/8	RE12240	RE12640	RE13040
3/4	.7500	1	3	3/4	RE10048	RE10248	—
3/4	.7500	1-1/2	4	3/4	RE10848	RE11048	RE11248



Tolerances	Diameter	Shank
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004
9/16"-1"	+0.000, -0.003	-0.0001, -0.0004



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